

List 557

OSG COBALT HSS CE-EXML

SPEED FEED 1410-1411	HSS-Co	BR	30°			WELDON FLAT	LONG	EXTRA LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/4" ≤ D ≤ 2"	+0.0011 / -0"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter	Number of Flutes
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
5570300	●	1/4	1.750	3.563	0.375	4
5570400	●	5/16	2.000	3.750	0.375	4
5570500	●	3/8	2.500	4.250	0.375	4
5571100	●	1/2	3.000	5.000	0.500	4
5572100	●	5/8	4.000	6.125	0.625	4
5573100	●	3/4	4.000	6.250	0.750	4
5574100	●	7/8	5.000	7.250	0.875	4
5575100	●	1	6.000	8.500	1.000	4
5576100	●	1-1/4	6.000	8.500	1.250	6
5576200	●	1-1/2	8.000	10.500	1.250	6
5578400	●	2	8.000	11.750	2.000	6

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.

STE

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P Steel					M			K	N		S		H			
Carbon Steel			Alloy Steel	Die Steel	Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Low	Medium	High			300	400	17-4 PH		Aluminum	Nickel Alloy	Titanium					
1010	1035	1045	1065	4140	4340			6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

